

KAY JAY SERVICES

CUTTING & TAPPING OIL

Oil-based coolant & lube

This ready-to-use oil is formulated with a unique blend of lubricants and additives to make it the ideal choice for machining, tapping, boring and thread cutting operations. It readily clings to the cutting bit to provide excellent residual lubrication and rapid heat removal, extending the working life of tools and equipment. It also provides for better workpiece visibility and protects against rust.

Use for:

- Drilling,
- Milling
- Tapping
- High-carbon steels
- Cutting
- Boring
- Threading
- Stainless steel
- Machining Tools
- Grinding
- Sawing
- Hard alloys

*** Not recommended for use on copper or aluminum.*

Features and Benefits

- Extends tool life and improves productivity.
- Promotes residual lubrication, cleaner cuts, smoother finishes and cooler tool temperatures.
- Especially useful in all milling, boring, cutting, grinding, tapping, threading, sawing and machining operations.

Properties

Appearance.....	Black liquid
Fragrance.....	Sulfur
Ready-to-use.....	Yes
Specific gravity.....	0.90
Flash point.....	320° F
Stability.....	1 year
Solubility.....	Insoluble in water

Directions Complete directions on product label

Ready to use, no dilutions recommended.

Active Ingredients

Chlorinated Paraffin	
Mineral Oil	
Proprietary Additives	

CAS Number

Proprietary
Proprietary
Proprietary

Safety

Warning: Harmful or fatal if swallowed. Keep out of the reach of children.

DOT Shipping (ground transportation)

Proper Shipping Name:	None
Class:	None
ID Number:	None
Packing Group:	None

NFPA RATINGS

